

# Receiving Report

Date: 13/11/20

Batch No: M1 7539

Supplier: THYSON

Dart P/O: 21986

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☐  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A  
 QC6 Inspection 13/11/20 N/A  
 Work Order                      N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12                     

Production/Admin:                       
 Date                       
 Received/Costing                       
 Initial                     

Location

All amounts are calculated in domestic currency.

All Vendors	PO ID PO21986	Receipt Dates from 11/20/2013 to 11/20/2013	All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]

# B I L L O F L A D I N G

No: PEC 850854

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 16Nov13 at 14:26 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: (1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-623810- 1 Your PO # 21986  
Part # QQ-A 250/12 PLATE  
ALUMINUM PLATE 7075-T651  
3.75" THICK X 6.0000" X 144.5000"

Heat Number Tag No  
R12373 236819

Quantity  
12.04 SFT

PCS  
2

Wt LBS  
70

MTR

2) Our Order PEC-623810- 2 Your PO # 21986  
ALUMINUM SQUARE BAR 7075-T651 QQ-A-225/9  
1.50" X 144.2500"

Heat Number Tag No  
MA20126120 236820

Quantity  
36 .7500 "

PCS  
3

Wt LBS  
98

MTR

3) Our Order PEC-623810- 3 Your PO # 21986  
Part # QQ-A-250/12  
ALUMINUM PLATE 7075-T651  
4.00" THICK X 4.5000" X 144.5000"

Heat Number Tag No  
718252 236821

Quantity  
9.03 SFT

PCS  
2

Wt LBS  
570

MTR

4) Our Order PEC-623810- 4 Your PO # 21986  
Part # QQ-A 250/12  
ALUMINUM PLATE 7075-T651  
6.00" THICK X 6.0000" X 7.3750"

Heat Number Tag No  
718079A 236823

Quantity  
12.91 SFT

PCS  
42

Wt LBS  
1155

MTR

TOTAL:

Tags  
4

PCS  
49

LBS  
1893

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

1 SKID Rec FL  
1 BOX (action) R554  
1 planche R404  
1 planche R501

## B I L L O F L A D I N G

No: PEC 850854

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 16Nov13 at 14:26 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

Heat Number  
MA20126120  
R12373

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\*/ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL OF 2 BDLS, 1 BOX AND 1 SKID GR.W. 1995 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/GST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

CONSTELLIUM ROLLED PRODUCTS  
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

## INSPECTION CERTIFICATE

According To EN 10204-3.1  
Disp. Advice / Cert 0080237066  
Date 10/07/2013 Page 1Your Order 5400179908  
Copper

Project

Dated 01/05/2013

Our Confirmation No. 143280-50

Customer No. 606281

Sales Contact Fabienne Salamin

+41 (27) 457 6432

Certificate Dpt : 41 27 457 66 92

Aluminium plates in AA7075-T651 mill finish, Alumatex paper interleaved  
To AMS 4045K, AMS QQ-A-250/12 August 1997, ASTM B209 and SIE0002

Your article : 012-000501

Lot	Production No.	Weight	Quantity	Dimensions
R12373	6241623	3483.25 Lbs	10	0.375" x 60.50" x 144.50"

## Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2inch	HB								
min-max	T651	>=78	>=67	>=9									
min-max													

## Measured values

R12373-1	T651	85.3	75.1	14	176								
R12373-2	T651	84.7	74.8	13	175								

## Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

## Analysis results (% by weight)

Other elements: Each &lt;= 0.05% Total &lt;= 0.15%

31374812	0.06	0.17	1.47	.028	2.44	0.19	.0037	5.83	.022		
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## Remark

This certificate of conformance verifies that the organization took effective  
control of quality to meet the specified requirements on both the sales order(s)  
and the customer purchase order(s)

\*\*\* COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND \*\*\*

Compliant to the European Union Directive 2011/65/EU also known as RoHS

Alain Thurre

Inspection Department

Valid without signature 03

Système de Management certifié

ISO 9001 / ISO 14001 / OHSAS 18001

13/11/20

# Certified Inspection Report

03/06/13  
00:25:17

Alcoa Inc.  
Massena Operations  
Park Avenue East, Massena, NY 13662



Customer

Copper Brass Sales

Ship To Copper Brass Sales  
13338 Orden Dr. Building  
Santa Fe Springs, CA 906

Customer P.O. No.  
5400171821

Customer Part No.  
(ALSC00010)

Alcoa Order No.  
MMC-A6072 -010

Govt. Contract No.

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/TS 16949 registered quality management system. Melted and manufactured in the USA.

Zhou Wang, Quality Assurance Manager

Date Shipped 03/06/13

Alloy - Temper 7075-T651

Weight Shipped 1,976 lbs

Size 1.50000 IN

Product CFRB-CF SQ. Specific Length

Shape SQ Config 12 FT

BOL 000160956

QRR

Specifications:

ASTM B21-12E1  
AMS-M42H (except Marking)  
QQ-A-225/9  
AMS-QQ-A-225/9  
Material conforms to T6 requirements

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9. Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

## TEST REQUIREMENTS

Test	U.T.S.	T.Y.S.	%Elong	Test	Test	Test	Test	Test	Test
Max:									
Min:	77.0	66.0	07.0						

## Test Results

Lot / Work Order	No. of Tests	U.T.S.	T.Y.S.	%Elong	Test	Test	Test	Test	Test
MA20126120	3	81.4	74.5	16.5					
		Min:	80.0	73.1	16.0				

When 2 or more tests per lot are made, the highest and lowest values are reported.  
Analysis obtained from one or more samples in this lot.

## TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI

T.Y.S. Tensile Yield Strength KSI

%Elong. Elongation % in 2"

\*Aluminum Association Chemical Composition Limits (in Weight %)

	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL
MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem
MIN			1.2		2.1	0.18	5.1		Each	Total	

Actual Started Chemistry

## LOT/WORK ORDER

	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL
MAX	0.06	0.16	1.7	0.03	2.5	0.20	5.9	0.02	LT 0.05	LT 0.15	Rem
MIN	0.05	0.14	1.6	0.02	2.5	0.19	5.7	0.02			

## NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402802460  
CStar CStar 253570  
Wgt.: 98.000 LB Date 11/09/2013

John A. Smith



## INSPECTION CERTIFICATE № 13.23722

EN 10204 - 3.1

Certified by Russian Register



3

Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY 5, Zavodskaya Str., Kamensk Ural'sky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68										
Consignee: Thyssen Krupp Materials NA		Quantity, pcs: 1 Net Weight, kg.: 1730								
Contract No.: N14573-S P.O. No.: 5400191711-R01 Article No.: ALFLR00369		S.O. No.: N14573 Lot No.: 1 Package No.: 824662								
Description of Goods: Plates		Requirements on the Product:								
Grade of Product	Dimensions, inch/mm	Material conforms to quality of alloy: 7075 T651								
	4.03"X60.5"X144.5" 102.360X1536.7X3670.3	Product conforms to all requirements of ASTM-B209-10, AMS-QQ-A250/12, AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC								
Mechanical Properties										
The Condition of Tested Standards	Lot No.	Cast No.	Quantity sample	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	ksi	ksi	
Required				min	max	min	max	min	max	
-	718262	12-2156	2	79.2	79.8	67.3	69.7	6.7	8.7	-
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.04	0.17	1.4	0.04	2.5	0.19	-	5.8	0.03	-
Element	Ti+Zr	Ne	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
								Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"			
Result	-	-	-	-	-	0.22				

13/11/20

On behalf:

OAO KUMZ

Date:

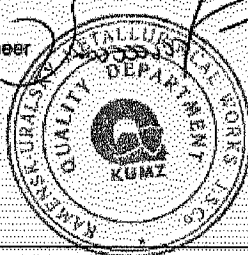
17.08.13

Inspector:

S.V. Semyannikova

Inspection Department Engineer

N.V. Alekhina



Form № QAD/3-001, Revision 01

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402805209

CstAr

CstOr 253570

Wgt.: 570.000 LB

Date 11/12/2013



## INSPECTION CERTIFICATE № 13.17220

EN 10204 - 3.1



Certified by Russian Register

4

Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY 5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68										
Consignee: Thyssen Krupp Materials NA					Quantity: 1					
Contract number: N14445-S					Specification №: N14445					
Article number: 5400184357-R01					Lot №: 1					
Article number: ALFLR00845					Package №: 821842					
Description of Goods: Plates					Requirements on the Products:					
Grade of Product			Dimensions, inch/mm		Material conforms to quality of alloy: 7075 T851					
			8.03"X48.5"X144.5"		Product conforms to all requirements of					
			153-160X1231-9X3670.3		ASTM-B209-10/AMS-QQ-A250/12AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC					
Mechanical Properties										
The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	ksi	ksi	
				min	max	min	max	min	max	
Required				-	-	-	-	-	-	-
	718079A	20-5989	2	77.3	78.4	65.9	69.2	6.5	8.0	
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.05	0.2-0.2	1.3	0.03	2.4	0.19	-	5.8	0.08	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
								Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free			
Result	-	-	-	-	-	0.22	"Russia is country of melt and manufacture"			

13/12/20

On behalf:

OAO KUMZ

Date:

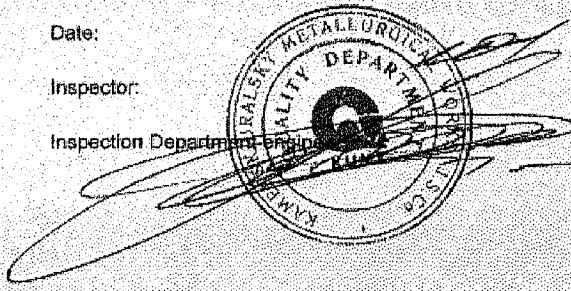
13.08.13

Inspector:

G.A.Ostanina

Inspection Department

N.V. Alekhina



Form № QAD/3-001, Revision 00

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402805109

CstAr

CstOr 253570

Wgt.: 1,155.000 LB

Date 11/12/2013

**COPPER AND BRASS SALES****MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7****"WARNING"**

SMALL CHIPS,FINE TURNINGS AND DUST MAY IGNITE READILY.EXPLOSION POTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR,CHIPS,FINES,DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE.KEEP AWAY FROM IGNITION SOURCE.USE EXPLOSION-PROOF VENTILATION.KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNG DISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD;OVER TIME CBD AND CANCER CAN BE FATAL,TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER,MAGNESIUM OXIDE,MANGANESE OXIDE,AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS.CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN;AND SKIN,TEETH,AND HAIR DISCOLORATION.CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUS MEMBRANES OF THE EYES,NOSE,AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT AND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT.WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

\* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

\* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

\* Aluminum, in solid form and as contained in finished products presents no special health risk.

\* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone 248-233-5600, or visit our web site @ [www.copperandbrass.com](http://www.copperandbrass.com).



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO21986**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 1 of 2

**Order From :**

VC-COP001

**Ship To :**

DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
11/11/13

**Contact Name**

**Vendor Phone**

905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B0.375X6.000	7075-T6 BAR 0.375" X 6.000"	11/14/2013 Yes 11/14/2013		24.00 f 24.08	\$15.79	\$379.00
	MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR CUT FROM PLATE QQ-A-250/12						
Line Total:							\$379.00
3	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	11/21/2013 Yes 11/21/2013		36.00 f 36.75	\$16.25	\$585.00
	SAME AS ABOVE						
Line Total:							\$585.00

Note:

11/7/2013



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO21986**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 2 of 2

**Order From :**  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

VC-COP001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

4	M7075T6B4.000X4.500	7075-T6 BAR 4.000' X 4.500"	11/14/2013	24.00		\$86.60	\$2,078.40
			Yes	f	24.00		
			11/14/2013				
	SAME AS ABOVE						

**Line Total:** \$2,078.40

5	M7075T6B6.000X6.000	7075-T6 BAR 6.000' X 6.000" (order in billets)	11/14/2013	26.00		\$166.71	\$4,334.38
			Yes	f	26.00		
			11/14/2013				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER  
AMS-QQ-A-200/11 OR CUT FROM PLATE QQ-A-250/12

NOTE PLEASE CUT MATERIAL TO SIZE:  
42 PCS CUT AT 7.375"

**Line Total:** \$4,334.38

**PO Total:** \$7,376.78

CL mg

**Note:** Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr:

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Change Date: 11/7/2013